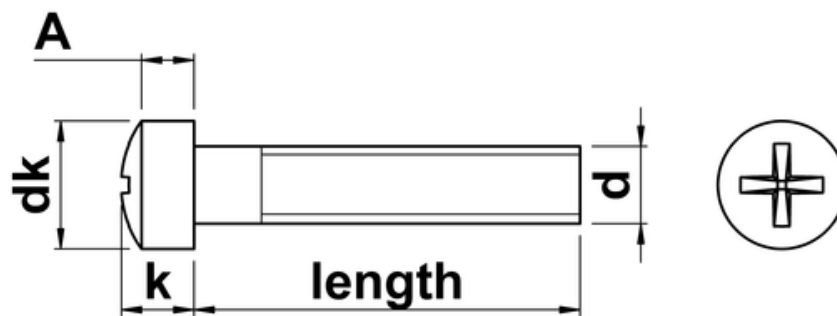




UNC Phillips Fillister Head Machine Screws

UNC Phillips Fillister machine screws have a large cylindrical head, with a slightly convex top surface. Fillister head screws are the preferred head type for counterbored holes and can also be used for protecting a surface by raising the level which the screw driver is used to tighten the fixing. They are similar to a Pan head machine screw, but with greater side height. Height to diameter ratio is larger than a cheese head. Imperial Unified Coarse thread version.



d	t.p.i	dk max. (inch)	A max. (inch)	k max. (inch)
2-56	56	0.140	0.062	0.083
4-40	40	0.183	0.069	0.107
6-32	32	0.226	0.086	0.132
8-32	32	0.270	0.113	0.156
10-24	24	0.313	0.130	0.180
12-24	24	0.357	0.148	0.205
1/4	20	0.414	0.170	0.237