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Washered SuperTEK 7 Range



Product Details				
Purpose:	Fixing steel to steel			
Head style:	5/16" Hexagonal Head			
Drill Point:	TEK 7 spiral point			
Thread Form:	Single, 24 threads per inch fine thread 'V' fluted			
Coating:	1000hr Rated EvoShield [®] Coating			
Shank Material:	Carbon Steel			
Material Grade:	AISI C1022			
Recommended Drill Speed:	1,500 - 2,500 RPM			

Washered SuperTEK 7 Range - Products for use in Heavy Gauge Steel Applications (4.0mm to 18.5mm mild steel)

SKU Nominal Dimensions, dnom x Lnom (mm)		Effective Thread Length, Lthread (mm)	Drilling Capacity, Hcap (mm)
TSBW5.5-50-7	5.5 x 50.0	Full	4.0 - 18.5

Ultimate Withdrawal Resistance, $N_{\rm Rk}$, from S355JR Steel (N)

	Nominal Substrate Thickness, t _{nom}					
Diameter	4.0mm	6.0mm	8.0mm	10.0mm	15.0mm	18.0mm
5.5mm	4,100 N	6,900 N	11,300 N	13,500 N	16,600 N	19,700 N

Ultimate Mechcnical Performance

Property	Magnitude		
Tensile Capacity, (F _{ult} ,R _k)	13,900N		
Shear Capacity, (V _{ult} ,R _k)	10,300N		

NOTE: The results expressed in this document are determined from empirical testing. Specifiers, end-users and other third parties should make their own decision(s) on what safety factors to use relevant to their design(s)/ application(s). This document is provided, strictly: without prejudice, without recourse, without liability, non-assumpsit, no assured value, errors and omissions excepted, subject to change without notice and all rights reserved.

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