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PRODUCT DATASHEET
HEX HEAD TEK SCREW FOR HEAVY STEEL

Product Details

Designed for:	*Fixing steel to heavy section steel*
Head style:	*Hexagonal*
Drive bit:	*5/16" hexagonal*
Drill point:	*Tek X spiral point*
Thread form:	*Single, 14 threads per inch intermediate thread 'V' fluted*
Coating:	*1000hr Evoshield®*
Shank material:	*Carbon steel Material grade: AISI C1022*
Recommended drill speed:	*1500-2500 RPM*
Steel thickness:	*4.0mm – 30.0mm*

Super Tek X Range - For Heavy Steel

Product code	Size	Drilling Capacity	Box Quantity	Carton Quantity
TSHW6.3-85-X	6.3 x 85.0mm	4.0 – 30.0mm	100	1,200
TSHW6.3-135-X	6.3 x 135.0mm	4.0 – 30.0mm	100	1,200

Technical Data

Tek X range – Un-factored Pull Out Loads								
Diameter	Drill Point	Steel Thickness						
		4.0mm	8.0mm	12.0mm	15.0mm	20.0mm	25.0mm	30.0mm	35.0mm
6.3mm	Tek X	5.7kN	10.9kN	15.3kN	17.6kN	21.5kN	23.4kN	25.4kN	27.8kN

Hardness Rating (Vickers Scale)		
Diameter	Surface Hardness	Core Hardness
6.3mm	593.8 HV0.3	425.7 HV0.3

Un-factored Mechanical Performance		
Diameter	Tensile Strength	Shear Strength
6.3mm	22.7kN	12.5kN

NOTE: The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).

Errors and Omissions Excepted.

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ABOUT OUR TESTING

All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.

7485

Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	**ISO 6892-1: 2009** *"Metallic materials – tensile testing – Part 1: Method of test at room temperature"*.
Ultimate Shear	**MIL-STD-1312-13** *"Military Standard: Fastener test method (Method 13) Double shear test".*
Pull Out (Withdrawal Force)	**EN 14566: 2009** *"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".*
Pull Over	**EN 14592: 2008** *"Timber structures. Dowel type fasteners. Requirements".*
Hardness	**ISO 650 7-1: 2005** *"Metallic materials – Vickers hardness test – Part 1: Test method".*
Corrosion Resistance	**EN ISO 9227: 2012** *"Corrosion tests in artificial atmospheres. Salt spray tests".*
Drilling Time Test	**EN 14566: 2009** *"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".*

Laboratory Contact Details

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